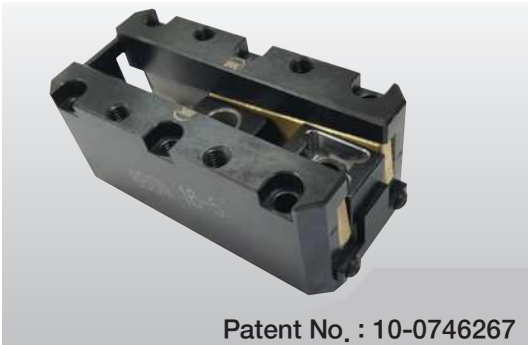


BSBL

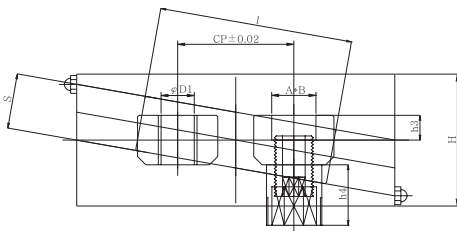
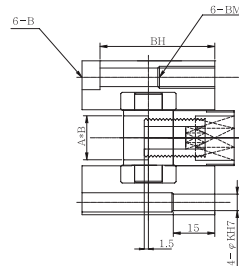
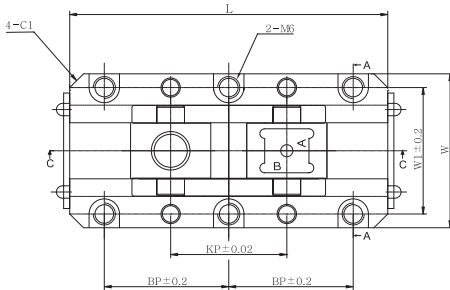
■ Non-lubricant Universal Slide Core Unit - Advantage

- This slide unit leads the angular pin to slide in smooth way when core moves inclined injection including any undercut.
- This slide unit adjusts by itself center, therefore it prevents wear and stick of the guide and the slide plate.



Patent No. : 10-0746267

No	Description	Q'ty	Material
1	Slide Block	2	SCM440
2	Core shaft Block	1	SCM440
3	Guide Block	1	SCM440
4	Guide Plate	2	#500SP(CAC304+Gr)
5	Stopper Plate	1	SS41
6	Bushing	2	DU
7	Control Bolt	1	SCM440
8	Fasten Nut	1	SCM440



Order	Catalog Code	(ϕD) $\times\theta$
	BSBL	- 25 - 5°
	TOOL BCL	- 25°

*Take off ⑥ Stopper Plate when assemble on injection tool.

ϕD	C1	Ls	Ⓐ	Ⓑ	Over10.1° (θ)
12	5	4.8	0° ~ 10°	0°	H+10
16	6	4.8	0° ~ 10°	-	Quotation by drawing
20	6	4.8	0° ~ 10°	-	
25	6	4.8	0° ~ 10°	-	

※ Assembling Manual - page 66~67

ϕD	D1	D2	W	L	H	W1	CP	BP	KP	G	h3	h4	S	B	BH	ϕK	ϕd
12	10	11	52	100	45	41	36	41	36	22.5	8	20	20	M6	38.5	6	5.2
16	12	15	56	115	48	46	42	45	42	24	9	22	20	M6	41.5	6	8.2
20	16	18	64	130	56	52	46	51	46	28	11	25	24	M6	49.5	8	10.5
25	20	22	71	148	62	59	54	58	54	31	13	28	26	M6	55.5	8	12.5