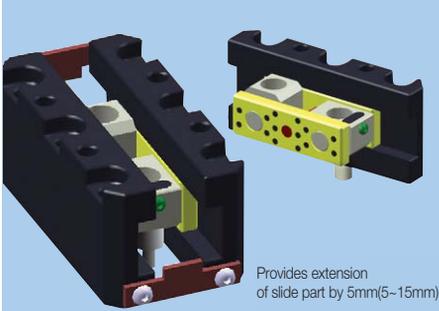


BBSL



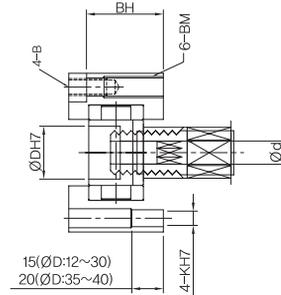
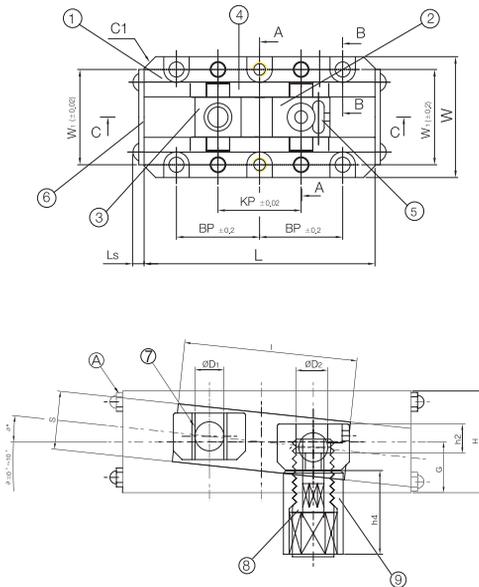
■ Non-lubricant Universal Slide Core Unit - Advantage

- This slide unit leads the angular pin to slide in smooth way when core moves inclined injection including any undercut.
- This slide unit adjusts by itself center, therefore it prevents wear and stick of the guide and the slide plate.

No.	Description	Q'ty	Material
1	Slide Block	2	SCM440
2	Core Shaft Block	1	SCM440
3	Guide Bushing	1	SCM440
4	Guide Plate	2	#500SP(CAC304+Gr)
5	Key	1	S45C
6	Stopper Plate	2	SS41
7	Fixing Pin	1	DU
8	Adjustable type Bolt	1	SCM440
9	Fixed type Nut	1	SCM440



Patent No. :
10-0746267



Order → Catalog Code (ØD) x Øf SKD Øl
 BBSL 25 - 5° - D
 Assembling Tool BCL - 25°

*Take off ⑥ Stopper Plate when assemble on injection tool.

Ø D	C1	Ls	Ⓐ	Ⓑ	Over10° (θ)
12	5	4.8	0° ~ 10°	0°	H+10
16	6	4.8	0° ~ 10°	-	Quotation by drawing
20	6	4.8	0° ~ 10°	-	
25	6	4.8	0° ~ 10°	-	

※ Assembling Manual - page 66-67

Ø D	D1	D2	W	L	H	W1	BP	KP	G	h2	h4	S	B	BH	Ø K	Ø d
12	10	11	52	100	45	41	41	36	22.5	11.51	20	20	M6	38.5	6	5.2
16	12	15	56	115	48	46	45	42	24	2.5	22	20	M6	41.5	6	8.2
20	16	18	64	130	56	52	51	46	28	14.5	25	24	M6	49.5	8	10.5
25	20	22	71	148	62	59	58	54	31	16.5	28	26	M6	55.5	8	12.5