BK Core Unit - Core Unit Set (Fixed Type)

BUKWANGTECH

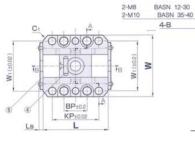
BASN

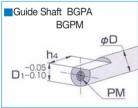


Non-lubricant Slide Core Unit - Advantage

- This slide unit leads the angular pin to slide in smooth way when core moves inclined injection including any undercut.
- This slide unit adjusts by itself center, therefore it prevents wear and stick of the guide and the slide plate.

No.	Description	Q'ty	Material
1	Slide Block	2	SCM440
2	Core Shaft Block	1	SCM440
3	Guide Plate	2	#500SP(CAC304+Gr)
3	Guide Plate	2	SKD61 HRC 58
4	Key	1	S45C
5	Stopper Plate	2	SS 41





Order	Catalog Code	D	θ	SKD 61
	BASN- BASN-			— D

0H1	hs 81 5
	4-øKH7
A-A	15(BASN12~30) 20(BASN35,40)

DU

4-BM

Catalog No.	ØD	h5	C1	C2	Ls	A	B	Оver10° (<i>θ</i>)	
	12	-	5	-	4.65	0° ~10°	0°		
	16	3	6	-	4.65	0° ~10°	-	Quotation by drawing	
	20	5.5	6	5	4.65	0° ~10°	-		
BASN	25	5.5	6	5	4.65	0° ~10°	-	H+10	
	30	3.5	6	5	4.65	0° ~10°	-		
	35	4	6	5	5,20	0° ~10°	-		
	40	4	6	5	5.20	$0^{\circ} \sim 10^{\circ}$	-		

B

6.5

A

 $H + 10 \ 10^{\circ} \sim 20^{\circ}$ $B^{\circ} = 0^{\circ} \sim 10^{\circ}, B^{\circ}$

%Over10.1°(θ)	Quotation	by	drawing
---------------	-----------	----	---------

(2) (3)

N C Ê, I

Dı

BВ

ØD	W	L	Н	W1	ΒP	KP	G	h3	Q	S	В	BH	BM	øΚ	D1	ød	ød1	
8	42	46	30	34	16	32	15	10	30	16	M4	23.5	M6	4	7	5.5	-	
10	42	46	30	34	16	32	15	10	30	16	M4	23.5	M6	4	9	5.5	-	
12	56	55	35	45	21	42	17.5	10	35	20	M6	27.5	M8	6	11	5.5	-	
16	60	65	36	48	25	46	18	11	40	20	M6	28.5	M8	6	15	9	16	
20	68	70	43	55	25	50	21.5	13	40	24	M8	33.5	M10	8	18	11	20	
25	75	80	45	62	35	60	22.5	15	45	26	M8	35.5	M10	8	22	11	20	
30	81	95	54	68	50	75	27	17	55	30	M8	44.5	M10	8	27 .5	11	20	
35	98	110	60	81	50	85	30	20	70	34	M10	48.5	M12	10	32 .5	13	26	
40	105	120	64	88	60	95	32	22	80	38	M10	52 _. 5	M12	10	37 .5	13	26	

70 BUKWANG TECH